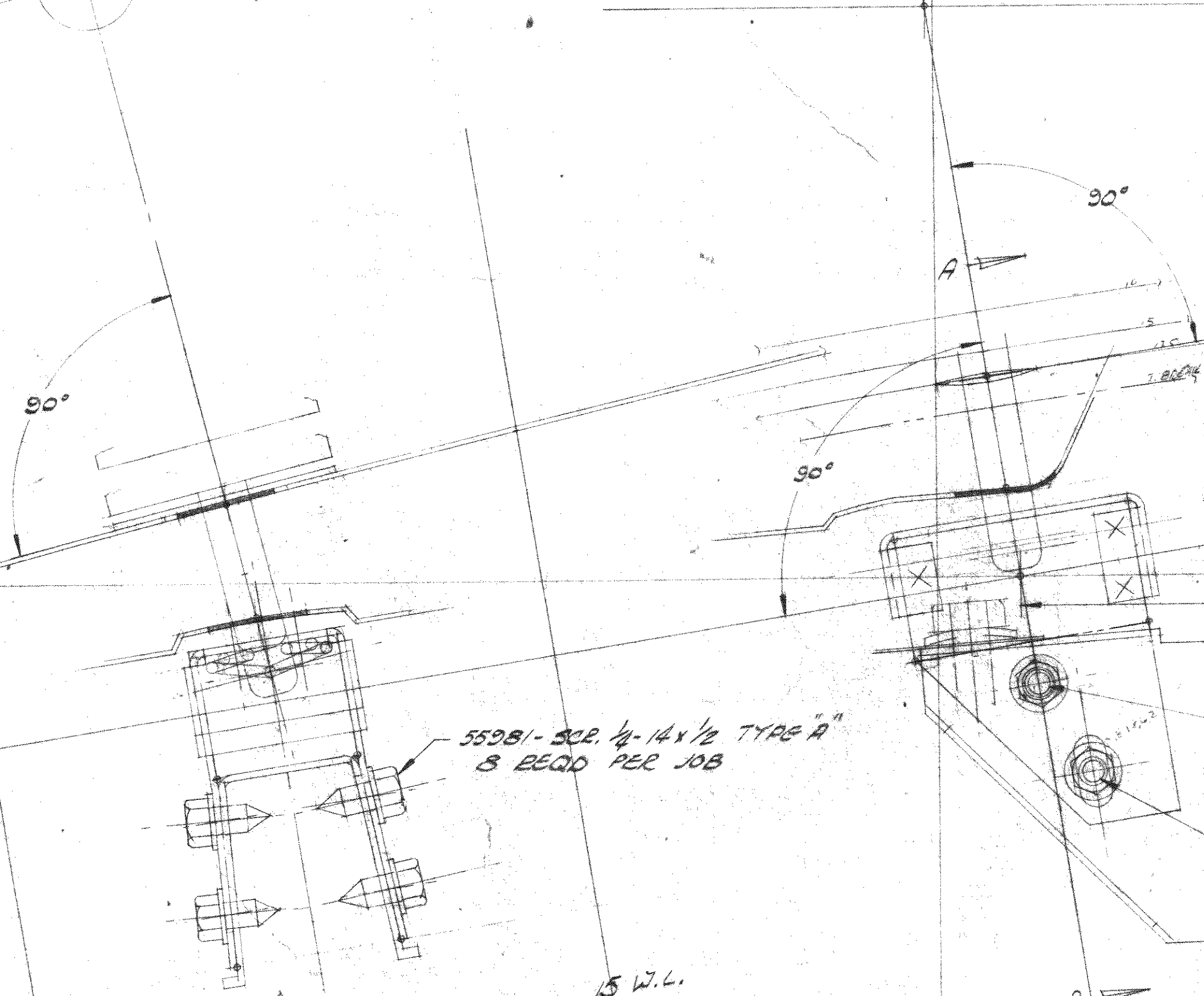


.070

25 SV



20 SV

20 WL

SECTION A-A

15 WL

45 A

40 A

55981-202 1/4-14 x 1/2 TYPE A  
3 BEAD PER JOB

THIS HOLE TO BE DRILLED AFTER  
BOWKET HAS BEEN ADJUSTED

1.98 DIA. 4 HOLES IN  
1.200 BUMPER BEADJET

RELEASED ER 1706	
REL. FOR PRODUCTION	
REVISIONS	
DATE BY CK.	DATE BY CK.
CUSTOMER MODEL NO.	IONIA MODEL NO.
SUPERSEDES	SUPERSEDED BY
REP.	NEXT ASSY.
EXP. NO.	LAYOUT NO.
A.O. Smith Corporation	
IONIA, MICHIGAN	
PRODUCT ENGINEERING	
TITLE: BUMPER HOOK PIN	
LOCATION:	
MATERIAL	PART NUMBER
SCALE	SCALE
CHECKED	CHECKED
APPROVED	APPROVED
DATE	DATE
1-2-68	1-2-68